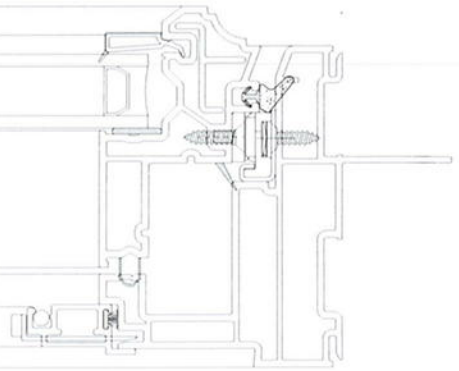
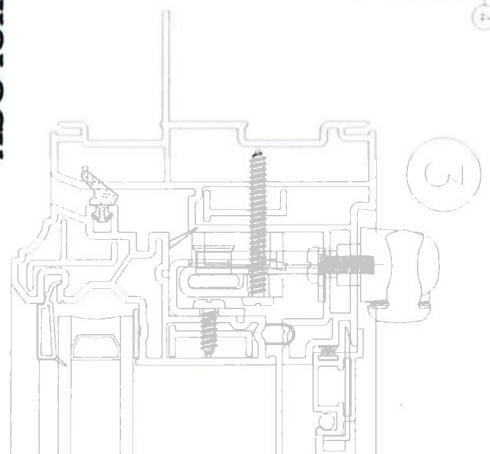
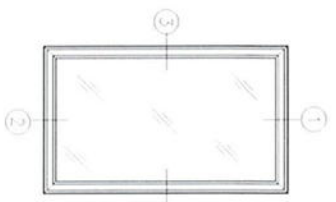


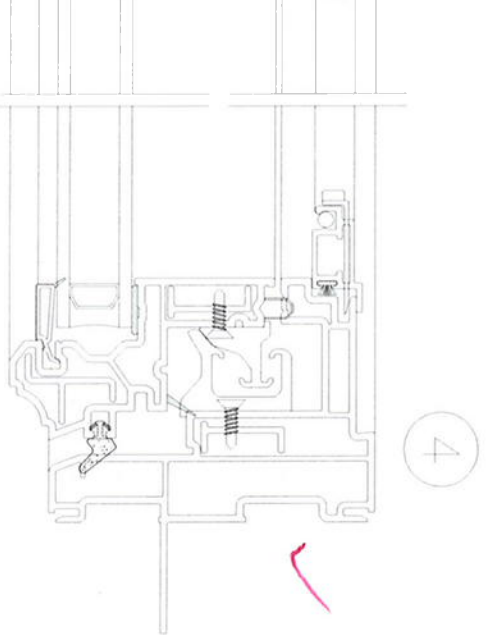
P-4 x P-5



1



3



4

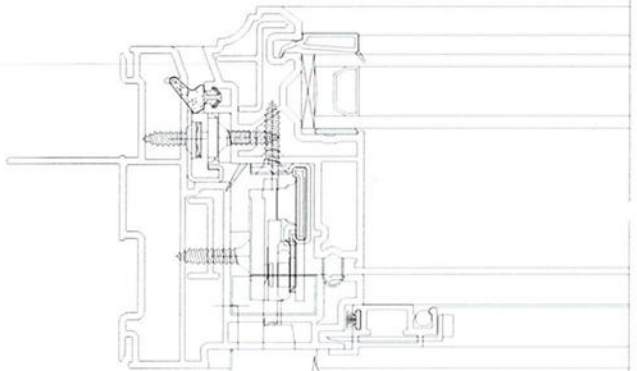
ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

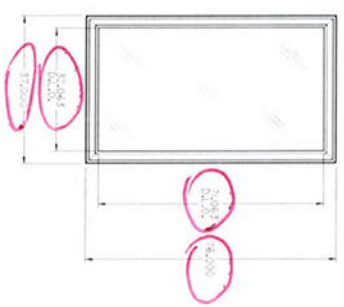
ESP NO. ESP101311 P-4 x P-5

Date Verified: 7/12/12

Verified by: [Signature]



2



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UNPUBLISHED WORK © 2011 DECEUNICK NORTH AMERICA		TOL ON ANGLES = ±.005 INTERSECT DIM AND PER ASME Y14.5M - 1994	
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		DATE:	02/08/08
		DRAWN BY:	JDM
		DATE:	6/29/02
		CHECKED BY:	[Signature]
		DATE:	
		SCALE:	DATE:
		PROJECT:	DATE:
		DWG NO:	143.91 CA - 008
		SCALE:	1:1
		PROJECT:	1439CA-008
		DATE:	
		SCALE:	DATE:
		PROJECT:	DATE:

143.191 CA - 008 - BILL OF MATERIALS (TRUTH HARDWARE)

ITEM NO.	MATERIAL TYPE	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
1	VINYL	HEAD	1	10008052 (FIN) / 10008053 (FIN/LESS) <i>N/A</i>	10815-2	A
2	VINYL	SILL	1	10008052 (FIN) / 10008053 (FIN/LESS) <i>N/A</i>	10815-3	A
3	VINYL	LOCK JAMB	1	10008052 (FIN) / 10008053 (FIN/LESS) <i>N/A</i>	10008052F-28	A
4	VINYL	HINGE JAMB	1	10008052 (FIN) / 10008053 (FIN/LESS) <i>N/A</i>	10815-0	A
5	VINYL	TOP RAIL	1	10005491	10814-2	A
6	VINYL	BOTTOM RAIL	1	10005491	10814-3	A
7	VINYL	KEEPER STILE	1	10005491	10005491F-19	A
8	VINYL	HINGE STILE	1	10005491	10814-0	A
9	VINYL	GLAZING BEAD	4	10005470	STRAIGHT CUT	A
10	VINYL	OPTIONAL "J" ACCESSORY	4	10008287	STRAIGHT CUT	A
11	MILL ALUM	SASH REINFORCEMENT	4	10500006	STRAIGHT CUT	O
12	MILL ALUM	SASH REINFORCEMENT	2	10300091	STRAIGHT CUT	DDDD
13	MILL ALUM	FRAME REINFORCEMENT	2	10300091	STRAIGHT CUT	DDDD
14		SASH SEAL	4	QWS-530		I
15						
16						
17		3/4" GLASS <i>Impact</i>	1	REFER TO APPLICABLE TEST REPORT		ANY
18		GLAZING COMPOUND	AS REQ'D	REFER TO APPLICABLE TEST REPORT		ANY
19		SETTING BLOCKS (REFER TO IG SUPPLIER GUIDELINES)	AS REQ'D	REFER TO APPLICABLE TEST REPORT	<i>N/A</i>	ANY
20						
21		SCREEN ASSEMBLY <i>N/A</i>	1	TBD		
22						
23		SNUBBER - Frame	AS REQ'D	10300095		A
24		SNUBBER - Sash	AS REQ'D	10300094		A
25		SNUBBER SCREWS	AS REQ'D	#6 x 1/2" S.S. PEH		Z
26				ESP NO. <i>ESP101311P-44P-5</i>		
27		INSTALLATION DETAILS - #8 X 1-1/4" PPH <i>1 1/2" Sash</i>	AS REQ'D	REFER TO APPLICABLE TEST REPORT	<i>7/12/12</i>	
28				Verified By: <i>sw</i>		
29						

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809



MONROE, OH COPYRIGHT 2011

NAME: _____
 DWN BY: DJS
 CHKD BY: _____
 DWG NO: 143191CA-008.xls

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143.191 CA - 008 - BILL OF MATERIALS (TRUTH HARDWARE)

ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
30	OPERATOR (Frames Widths : 24" To 40")				
31	MAXIM DUAL ARM OPERATOR	1	50.00.XX.XXX Left Hand or Right Hand		G
32	#8 X 3/4 PFH (Operator)	6	19218		
33	GASKET	1	31882		
34	STUD BRACKET	1	12510.92 Left Hand / 12511.92 Right Hand		
35	#8 X 1 PFH (Stud Bracket)	3	19240.92		
36	TRACK & SLIDER ASSEMBLY	1	11576.92		
37	#8 X 3/4 PFH	3	19218		
38	HANDLE KNOB S/A	1	11454		
39	WASHABILITY HINGE (Lower Left / Upper Right)	1	14.97.XX.XXX		
40	WASHABILITY HINGE (Upper Left / Lower Right)	1	14.97.XX.XXX		
41	#7 X 5/8 PFH UNDERCUT (S.S.) (Hinge Track)	8	TBD		
42	#8 X 1 PFH (Hinge Sash Arm)	8	TBD		
43	SPLINE CAP	1	21306		
44					
45					
46					
47	LOCK				G
48	LOCK ASSEMBLY	1	24-33		
49	SUPPORT PLATE	1	21132		
50	#10-24 X 9/16 PPH SELF THREADING SCREW	2	19545		
51	TIE BAR GUIDE	AS RECD	11099P001		
52	#8 X 1.25 PPH (Tie Bar Guide)	AS RECD	TBD		
53	KEEPER	AS RECD	41129 Left Hand / 41130 Right Hand		
54	ELEMENTAL MATERIALS TECHNOLOGY	AS RECD	19235		
55	TIE BAR ASSEMBLY	AS RECD	REFER TO FAB 10005491-F-19		
56	Premier Row				
57	Orlando, FL 32809				
58	ESP NO. <u>ESP101311P-4-RP-5</u>				
59	Date Verified: <u>7/12/12</u>				
	Verified By: <u>W</u>				

REV	DATE	DESCRIPTION	BY

PAGE 2

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NAME:	MONROE, OH	COPYRIGHT 2011
DWN BY:	DJS	143.191 CA - 008
CHKD BY:		
DWG NO:	143191CA-008.XIS	

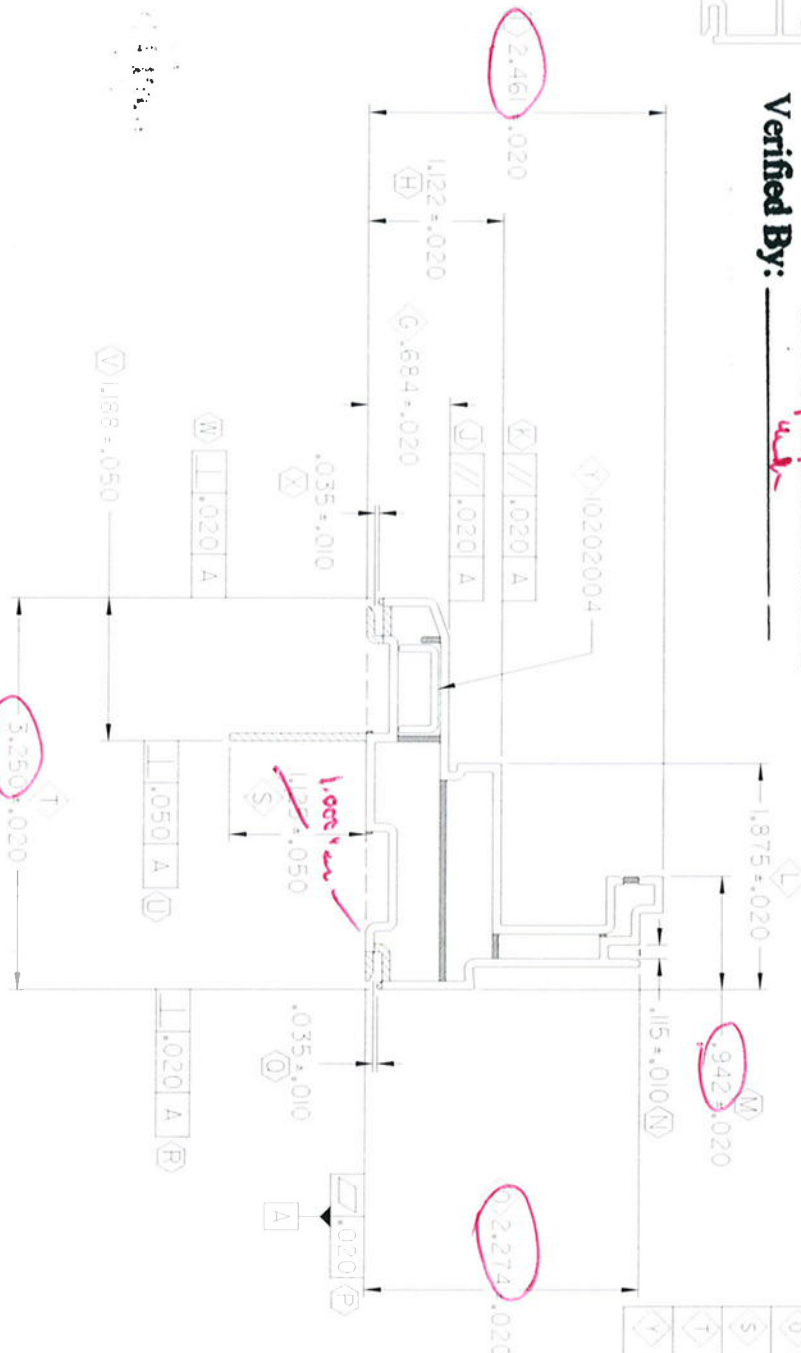
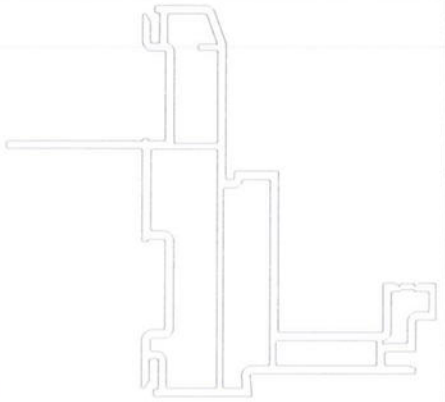
ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

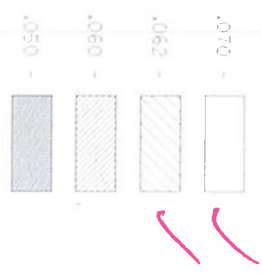
I-SP NO. ESP101311P-D-0-S

Date Verified: 7/12/12

Verified By: [Signature]



WALL THICKNESS



- NOTES:
1. 'STD00013' STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY (A)
 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD00013 (B)
 3. UNSPECIFIED EXTERNAL RADI = .XXX +.010 / -.005 (C)
 4. UNSPECIFIED INTERNAL RADI = .XXX +.020 / -.005 (D)
 5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- .10% (E)
 6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- .20% (F)

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
E	ADDED INSERT 10202004	8/08/09	GMB

KEY PRODUCT CHARACTERISTICS	
C	DIMENSION .664 - .704
L	DIMENSION 1.855 - 1.895
O	DIMENSION 2.254 - 2.294
S	DIMENSION 1.100 - 1.150
T	DIMENSION 3.230 - 3.270
Y	INSERT 10202004

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DIM ARE IN INCHES
TOL. ON ANGLES = .005
2 PL. TOL. ON DIM. = .005
INTERPRET DIM. 2ND. DEC.
ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BITE		CMB	
DATE:	00/08/08	DATE:	00/08/08
DRAWN BY:	CMB	DATE:	00/08/08
DATE:	00/08/08	DATE:	00/08/08
ADTH:		ADTH:	
FILENAME:		FILENAME:	

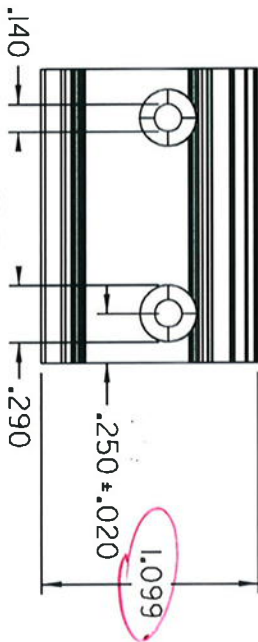
deceunick
NORTH AMERICA

211 North Orange Blvd
Orlando, FL 32809

MAIN FRAME - QA

SCALE: 1:1

SHEET: 1 OF 1

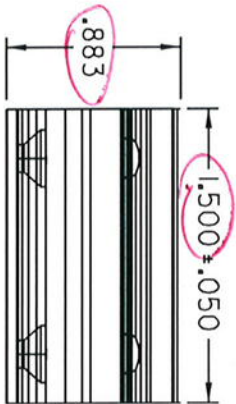
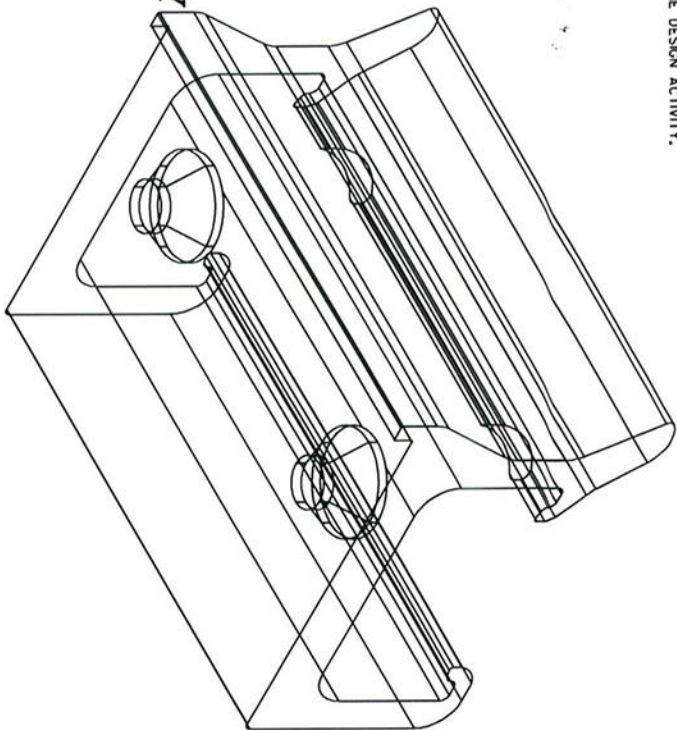


ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

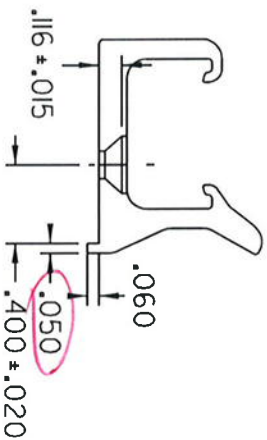
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Date Verified: 7/12/12

Verified By: [Signature]



FRONT



6005-T5 ALUMINUM

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 DIM ARE IN INCHES
 TOL ON ANGLES ± 1°
 2 PL ± 0.005 3 PL ± 0.005*
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994



DESIGN BY: JGM

DATE: 06/03/02

DRAWN BY: JGM

DATE: 06/08/08

AUTH: DATE:

AUTH: DATE:

FILENAME: 10300095.dgn



301 NORTH GARDNER ROAD
 WOODBIE, OHIO 43089

CA FRAME SNUBBER

SIZE DWG. NO: 10300095

SCALE: 2 : 1 (LBS/FT.)

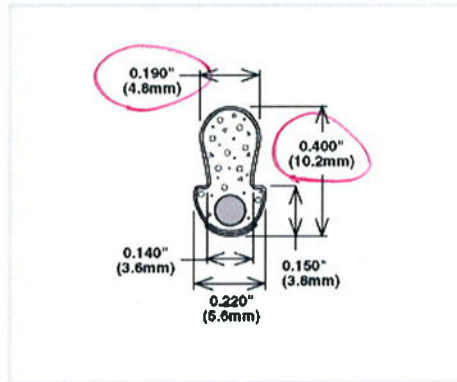
SHEET: 1 OF 1

Q-LON[®] foam seals

- [Weatherstrip](#)
- [Surface Mount Seals](#)
- [Kerf Mount Seals](#)
- [T-Slot Mount Seals](#)
- [Pocket Mount Seals](#)
- [Extruded Products](#)
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- [Glazing Beads](#)
- [Glass Surrounds](#)
- [Nailing Fin](#)
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- [Hinges](#)
- [Locks](#)
- [Handles](#)
- [Operators](#)

Part # : QWS 530 ✓

[Find Sales Rep.](#)



Compression: Recommend 25% Minimum 10% Maximum 50%
 Standard Pack: 2,000 ft/carton (610m/carton)
 Special Features: Durable, UV resistant, polyethylene cladding is permanently bonded to resilient urethane foam which provides for outstanding sealing against air and water infiltration. The cord prevents stretching and helps with insertion. Compression seal with a reach of .250\" (6.4mm) for mounting distances of .125\" (3.2mm) to .200\" (5.0mm); pocket opening of .125\" (3.2mm).
 Other Information: Superior appearance, easy operation, easy cleaning, outstanding durability, energy efficient.

Available Colors

- Black
- White ✓
- Bronze
- Beige
- Grey
- Desert Sand
- Stone

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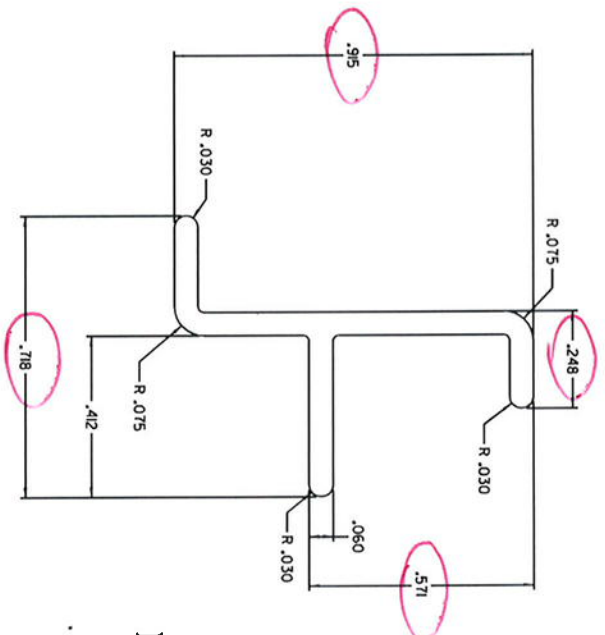
ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
 Orlando, FL 32809

ESP NO. ESP101311P-4 v P-5
 Date Verified: 7/12/12
 Verified By: [Signature]

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
B	UPDATED TITLE BLOCK	06/12/04	JGM



ALL UNSPECIFIED RADII SHALL BE .05"

ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
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MATERIAL: 6063 - T5 ALUMINUM

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UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES ± 1° 2 PL ± 0.000" 3 PL ± 0.005" INTERPRET DIM AND TOL PER ASME Y14.5M - 1994		THIRD ANGLE PROJECTION	
DESIGN BY: _____		RH	
DATE: 99/12/01		DATE: _____	
DRAWN BY: JGM		DATE: _____	
DATE: 06/12/04		DATE: _____	
AUTH: _____		DATE: _____	
FILENAME: 10500006.dgn		SCALE: 4 : 1	
SIZE DWG. NO: 10500006		SHEET: 1 OF 1	
NAME: CASEMENT REINFORCEMENT		REV. B	
201 NORTH GARDNER ROAD MORFEE, OHIO 45059			



SCALE 1:1

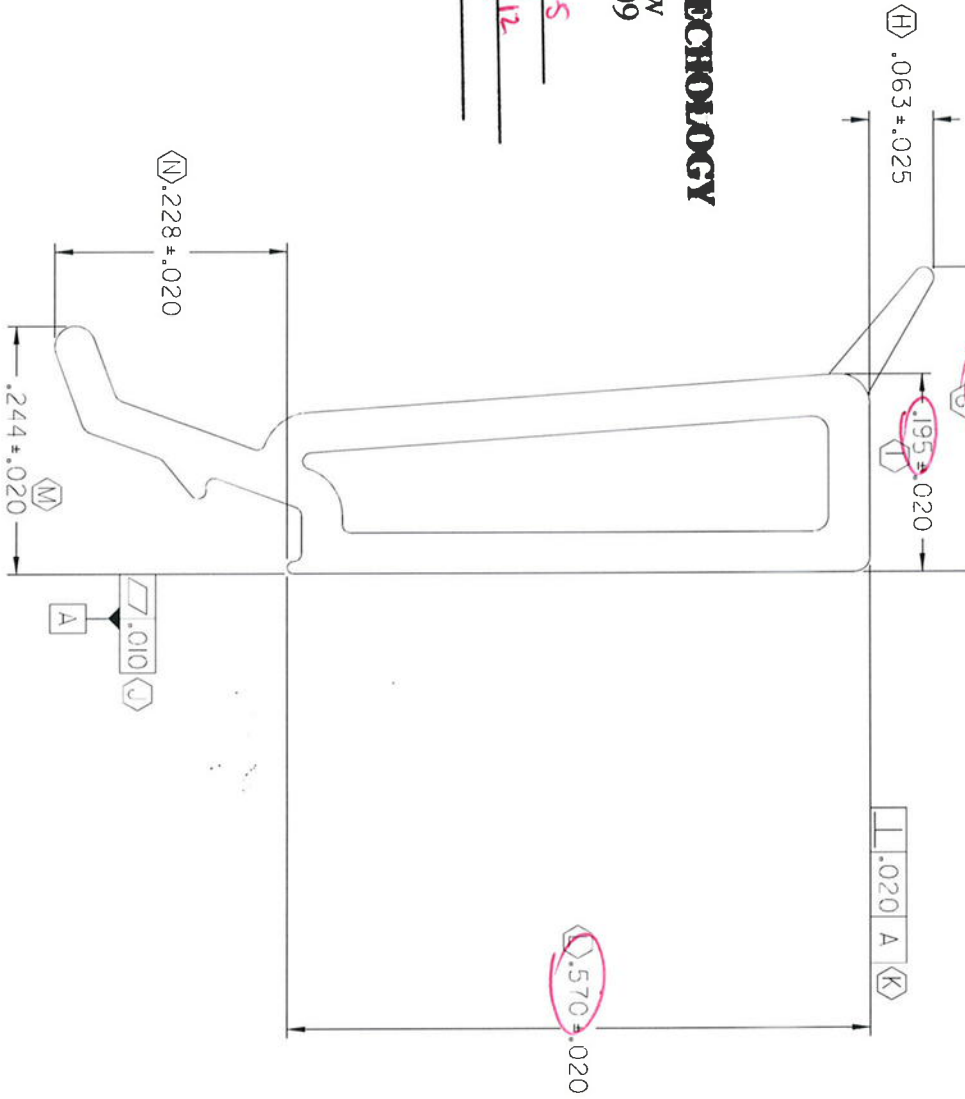
CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REV	DESCRIPTION	DATE	APPROVED
AD	CHANGED DIMENSIONS	06/09/20	BWB

ELEMENT MATERIALS TECHNOLOGY

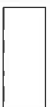
1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311P-d rps
 Date Verified: 7/12/12
 Verified By: W



WALL THICKNESS

.040 -



- NOTES:
- STANDARD STRAIGHTNESS CLASS E AND LENGTH TOLERANCES APPLY
 - INTERPRET ALL TOLERANCE APPLICATIONS PER STANDARD
 - UNSPECIFIED EXTERNAL RADI = .XXX +.010 / -.005
 - UNSPECIFIED INTERNAL RADI = .XXX +.020 / -.005
 - UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10%
 - UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- 20%

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 2 PLACES DECIMALS
 3 PLACES DECIMALS
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

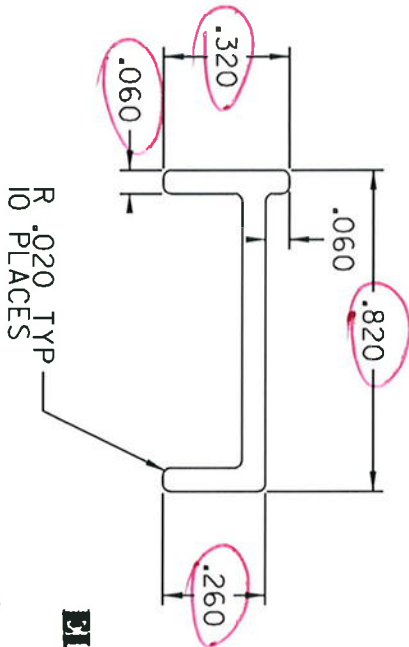
DESIGN BY:	DATE:	DATE:
MTG	93/06/01	
DATE:	DATE:	DATE:
DATE:	DATE:	DATE:

deceuninck NORTH AMERICA

CLAZING BEAD

10005470 SH

SHEET: 1 OF 1



ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

ESP NO. ESP101311P24 nps
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 Verified By: [Signature]

6005-T5 ALUMINUM

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 DIM ARE IN INCHES
 TOL ON ANGLES = J°
 2 PL ± 0.005° 3 PL ± 0.005°
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

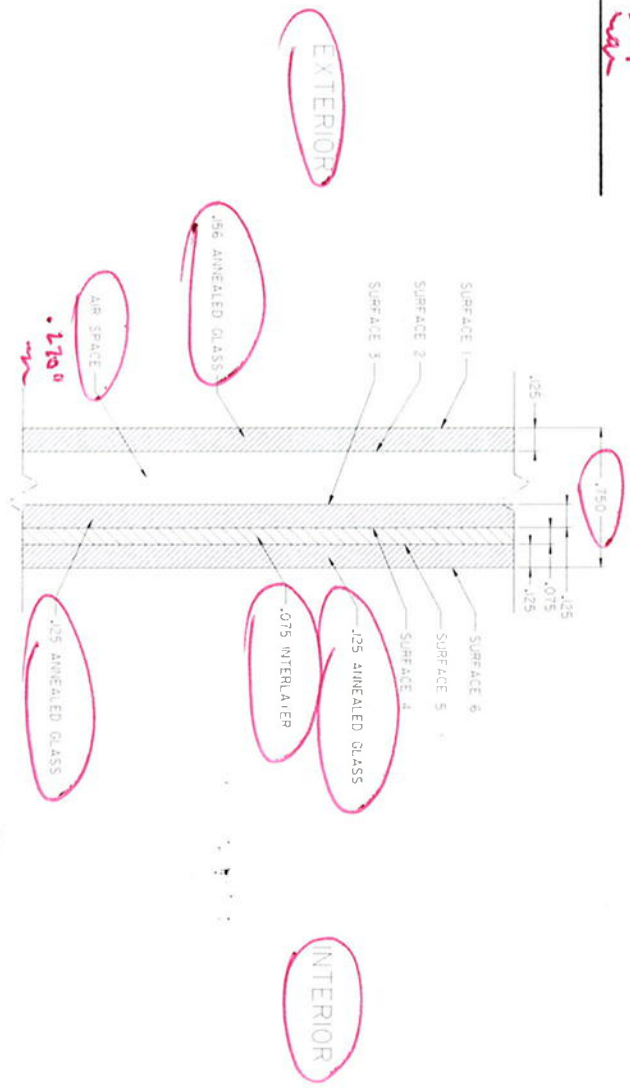
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DESIGN BY:	JCM
DATE:	06/03/02
DRAWN BY:	JCM
DATE:	06/07/09
AUTH:	DATE:
FILENAME:	DATE:
	10300091.dgn

NAME:	CA SASH REINFORCEMENT
SIZE/DWG. NO:	10300091
SCALE:	4 : 1
LIBS/PTS:	----
SHEETS:	1 OF 1

ELER... MATERIALS TECHNICAL
1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311R-4 A.P.S
 Date Verified: 7/12/12
 Verified By: Wan

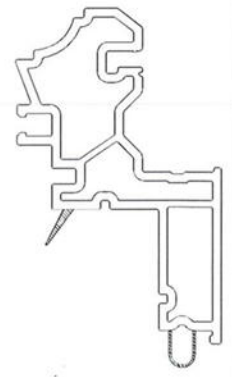


3/4" OVERALL LAMINATE IG
 5/32" SACRIFICIAL PANE
 1/8" ANNEALED LAMIPANES WITH
 .075" INTERLAYER

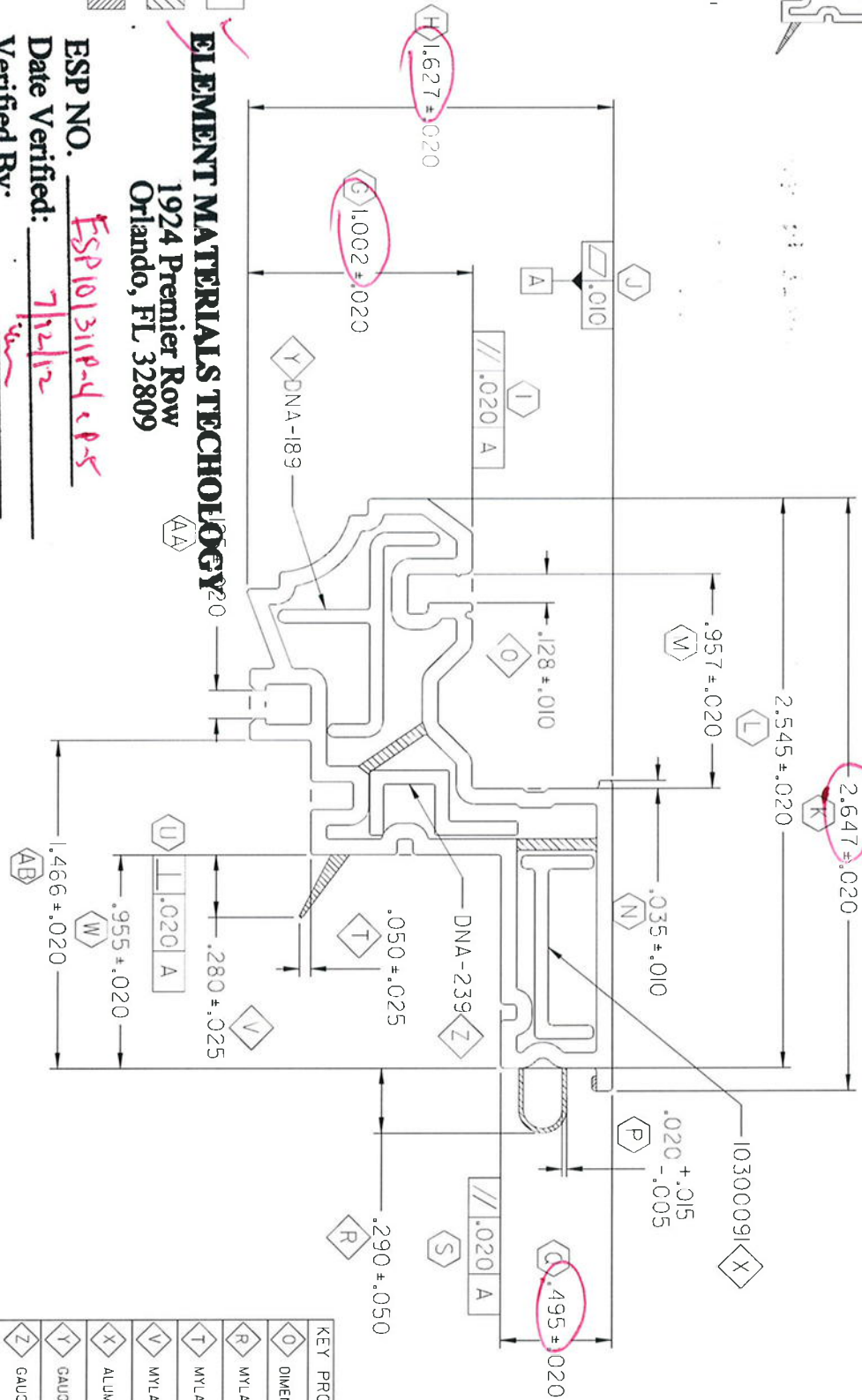
CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED TO: 2 PLI, 0.001" TYP. DIMENSIONS: 1/16" & 1/32" PER ANSI Y14.5M-2001		REVISIONS				3/4" IG, ANN. .075, 5/32" SAC 1/8" ANNEALED LAMIPANES WITH .075" INTERLAYER	
UNPUBLISHED WORK © 2012 DECEMBER NORTH AMERICA		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
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		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
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		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY
		THERMAL ANGLE PROJECTION		DATE	BY	DATE	BY	DATE	BY

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REV	DESCRIPTION	DATE	APPROVED
H	ADDED DNA-239	10/03/19	BMB



SCALE 1:1



NOTES:

- 1. STD00013' STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY
- 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD00013
- 3. UNSPECIFIED EXTERNAL RADI = .XXX +.010 / -.005
- 4. UNSPECIFIED INTERNAL RADI = .XXX +.020 / -.005
- 5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10%
- 6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- 20%

WALL THICKNESS

.070 - .050 - .065 -

ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

ESP NO. ESP101311R-4-015

Date Verified: 7/12/12

Verified By: _____

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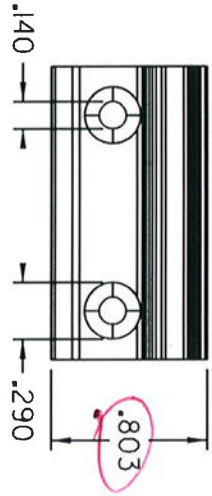
UNLESS OTHERWISE SPECIFIED
 DIM. UNITS ARE IN MILLIMETERS
 TOL. ON ANGLES: ± 0.005°
 2 PL.: ± 0.010 3 PL.: ± 0.005°
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

DESIGN BY: CRB
 DATE: 00/07/19
 DRAWN BY: KED
 DATE: 08/04/07
 THIRD ANGLE PROJECTION
 AUTH: DATE:
 TELEPHONE: 9809

deceunick
 NORTH AMERICA

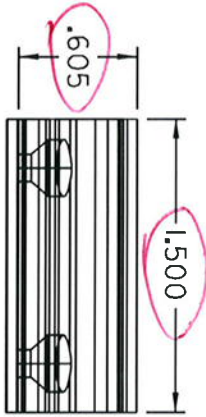
NAME: MAIN SASH - CA
 SIZE/PWG. NO: 1000549L-SH
 SCALE: 2:1
 SHEETS: 10F-1

KEY PRODUCT CHARACTERISTICS
Ø DIMENSION M8 - 138
R MYLAR 10005484.0P REV E
T MYLAR 10005484.0P REV E
V MYLAR 10005484.0P REV E
X ALUM INSERT 10300091
Y GAUGE DNA-189
Z GAUGE DNA-239

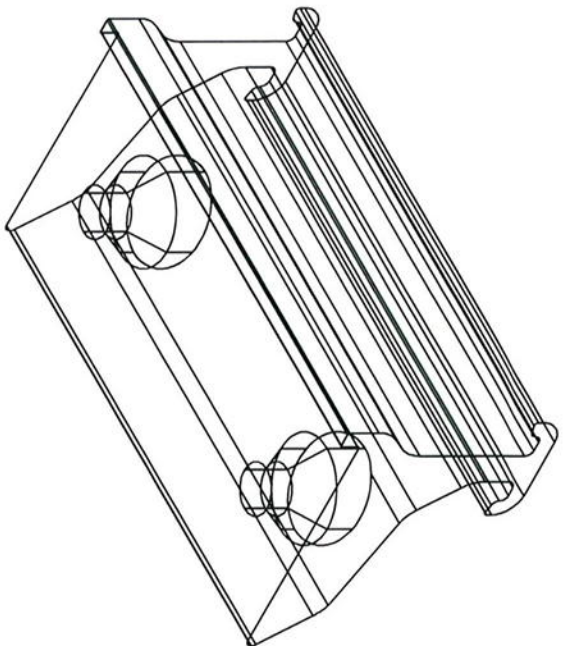


TOP ELEMENT MATERIALS TECH.
1924 Premier Row
Orlando, FL 32809

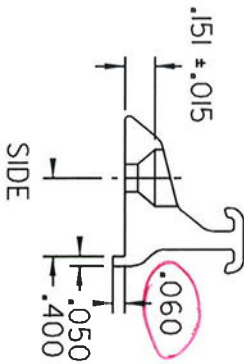
ESP NO. ESP101311P-4x0.5
 Date Verified: 7/12/12
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FRONT



SCALE 4 : 1



SIDE

6005-T5 ALUMINUM

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UNLESS OTHERWISE SPECIFIED
 DIM ARE IN INCHES
 TOL ON ANGLES = 1°
 2 PL ± 0.00" 3 PL ± 0.005"
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BY:	JGM
DATE:	06/03/02
DRAWN BY:	JGM
DATE:	06/07/13
AUTH:	DATE:
FILENAME:	DATE:
	10300094.dgn

NAME: **CA SASH SNUBBER**

SIZE/DWG. NO: 10300094

SCALE: 2 : 1

LIBS/PTJ

SHEETS: 1 OF 1

REV: NEW

deceuninck
 NORTH AMERICA
 201 NORTH GARDNER ROAD
 WOODBRIDGE, OHIO 43089

Sikaflex®-552

High-Strength Structural Assembly Adhesive

Technical Product Data (typical values)

Chemical base	One-part Silane Terminated Polymer
Color	White, Black
Cure mechanism	Moisture-curing
Density (uncured)	12.1 lb/gal
VOC (EPA method 24)	0.16 lb/gal
Non-sag properties	Good
Application temperature	40-95°F (5-35°C)
Tack free time	40 min.
Curing speed	(see diagram 1)
Shrinkage	<2%
Shore A-hardness (ASTM D 2240)	50
Tensile strength (ASTM D 412)	435 psi
Tensile shear strength (ASTM D 1002)	300 psi
Elongation at break (ASTM D 412)	300 %
Tear propagation resistance (ASTM D 624)	85 pli
Glass transition temperature	-76°F (-60°C)
Service temperature	Permanent
Short term	4 hours 284°F(140°C)
	1 hour 302°F(150°C)
Shelf life (storage below 80°F (25°C))	Cartridge & Unipac 9 months
	Drum & Hobcock 6 months

¹⁾ 73°F (23°C) / 50% r.h.

Description

Sikaflex®-552 is a low VOC, high performance, elastic, gap-filling, one-part, silane-terminated polymer structural adhesive that cures on exposure to atmospheric moisture to form a durable elastomer. Sikaflex®-552 contains no isocyanate or solvent. Sikaflex®-552 is manufactured in accordance with the ISO 9001/ISO 14001 quality assurance system and the responsible care program.

Product Benefits

- AAMA 805-2-94 certified
- Bonds well to a wide variety of substrates without the need for special pre-treatment
- Resistant to UV radiation
- Resistant to aging and weathering
- Capable of withstanding high dynamic stresses
- Very low VOC content
- Silicone and PVC-free
- Isocyanate-free
- High recovery
- Elastic
- Low odor
- One-part formulation

Areas of Application

Sikaflex®-552 is suitable for structural joints that will be subjected to dynamic stresses. Sikaflex®-552 bonds well to a wide variety of substrates and is suitable for making permanent high strength elastic adhesive seals. Suitable substrate materials include wood, metals, metal primers and paint coatings (two-part systems), ceramic materials, plastics and glass. Seek manufacturer's advice before using on transparent materials that are prone to stress cracking.

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

ESP NO.

ESP1013/1P4 & P-5

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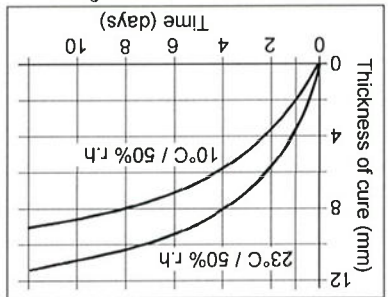
Verified By:



Industry

Cure Mechanism

SikaFlex®-552 cures by reaction with atmospheric moisture. At low temperatures the water content of the air is lower and the curing reaction proceeds a little more slowly. If SikaFlex®-552 is used in combination with a PUR adhesive, the polyurethane adhesive must be fully cured before seam sealing with SikaFlex®-552.



Chemical Resistance

SikaFlex®-552 is resistant to UV radiation, fresh water, seawater and proprietary aqueous cleaning agents; temporarily resistant to animal fats and oils; not resistant to organic acids, concentrated mineral acids, caustic solutions or solvents. The above information is offered for general guidance only. Advice on specific applications will be given on request. Contact the Technical Service Department of Sika Industry 888-832-7452.

Method of Application

Surface preparation
The Surfaces must be clean, dry and free from all traces of grease, oil, wax and dust. The adhesion of SikaFlex®-552 can be improved by wiping the joint with Sika®Cleaner-226 (a cleaning and activating agent). Advice on specific applications is available from the Technical Service Department of Sika Industry at 888-832-7452. Substrate must have appropriate corrosion protection prior to application of sealant.

Application

To ensure satisfactory conditions for curing, do not apply at temperatures below 40°F (5°C) or above 95°F (35°C). The optimum temperature for substrate and sealant is between 60°F (15°C) and 75°F (25°C). For advice on selecting and setting up a suitable pump system please contact the System Engineering Department of Sika Industry at 248-577-0020.

Tooling and finishing

To facilitate tooling, wet pointing tool with soapy water. Do not use alcohol or alcohol-containing agents. Uncured SikaFlex®-552 may be removed from tools and equipment with suitable solvent. Follow solvent manufacturer's instructions for use and warnings. Once cured, the material can only be removed mechanically. Wash hands thoroughly with soap and water after handling. Do not use solvents!

Overpainting

SikaFlex®-552 can be overpainted before becoming tack-free. The paint and paint process must be tested for compatibility by carrying out preliminary trials. It should be understood that the hardness and film thickness of the paint may impair the elasticity of the sealant and lead to cracking of the paint film over time.

Limitations

Avoid application below 40°F (5°C) and above 95°F (35°C) as improper surface properties could result. Since the material is moisture cured, provide sufficient exposure to air. Do not apply over cured silicones or urethanes. Avoid contact with excessive amounts of alcohols or alcohol-containing mixtures, as some temporary initial surface tackiness may result. Not designed for direct glazing applications.

ELEMENT MATERIALS TECHNOLOGY

HANDLING AND STORAGE: Store product in closed container in cool dry place (below 77°F, 25°C) when not in use. Protect from frost and humidity. Avoid direct contact. Wear personal protective equipment (chemical resistant gloves/goggles/clothing) to prevent contact with skin and eyes. Use with adequate

Packaging Information	Volume
Cartridge	10.5 ounce
Unipac	20 ounce
Hobcock	6 gallon
Drum	51.5 gallon

KEEP OUT OF REACH OF CHILDREN NOT FOR INTERNAL CONSUMPTION FOR INDUSTRIAL USE ONLY KEEP CONTAINER TIGHTLY CLOSED

In case of emergency call:
Chemtec: 800-424-9300
International: 703-527-3887

Copies of the following publications are available on request at Sikaflex®:
877-663-9727
- Material Safety Data Sheets
- Technical Data Sheets

Further Information

FIRST AID
Eyes - Hold eyelids apart and flush thoroughly with tepid water for 15 minutes. **Skin** - Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and tepid water. **Inhalation** - Remove to fresh air. **Ingestion** - Do not induce vomiting. Contact physician. **In all cases contact a physician immediately if symptoms persist.**

HMIS	Health	Flammability	Reactivity	Personal Protection
2	1	0	C	

CAUTION: IRRITANT. - Contains Silane-Terminated Prepolymer (CAS: Mixture). May cause eye/skin/respiratory irritation.

Further information available at:
www.sikaindustry.com
Sikaflex®: 877-663-9727

Sika Corporation
Industry Division
30800 Stephenson Highway
Madison Heights, MI 48071
USA
Tel. 248 577 0020
Fax 248 577 0810



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general and local exhaust. Use properly fitted NIOSH respirator if ventilation is poor. Remove contaminated clothing and launder before reuse.

CLEANUP: Avoid contact. Uncured material can be removed from tools and equipment using suitable solvent. Follow solvent manufacturer's warnings and instructions for use. Cured product can only be removed mechanically. Wash thoroughly with soap and water after handling. Do not use solvents! In case of spill, wear personal protective equipment (chemical resistant goggles/clothing/gloves). Ventilate area and collect spill. If ventilation is poor use properly fitted NIOSH respirator. Contain spill and collect with absorbent material. Dispose of in accordance with applicable local, state and federal regulations.

LIMITED WARRANTY
SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Technical Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.
NO OTHER WARRANTIES IMPLIED OR EXPRESS SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.



Further information available at:
www.sikaindustry.com
SikaFax: 877-663-9727

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Fax 248 577 0810

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